



PURON[®] HF HIGH FLOW MODULES

Hollow Fiber Submerged Membrane Modules for Water and Wastewater Treatment Applications

PRODUCT DESCRIPTION

Membrane Chemistry:	Proprietary PVDF
Membrane Type:	Braided hollow fiber for outside-in operation
Fiber Support Chemistry:	Polyester
Nominal Pore Size:	0.03 μm
Outside Fiber Diameter:	0.1 inch (2.6 mm)
Potting Material:	Proprietary epoxy compound
Module Frame Material:	316 Stainless Steel
Permeate Collection Tube Material:	ABS, PVC, PE manifolds
Storage Solution:	Glycerin

PRODUCT SPECIFICATIONS

Model	Membrane Area ft ² (m ²)	Rows Per Module
HF 480	5,167 (480)	9
HF 960	10,334 (960)	18
HF 2650	28,525 (2,650)	50

OPERATING & DESIGN INFORMATION*

Temperature Range:	41 - 104°F (5 - 40°C)
Maximum Filtration Transmembrane Pressure:	9 psi (0.6 bar)
Maximum Backflush Transmembrane Pressure:	9 psi (0.6 bar)
Allowable pH Range for Cleaning	2.0 – 10.5
Maximum Allowed Total Chlorine @ 95°F (35°C) or Lower:	1,000 ppm @ pH 8 or higher during maintenance clean
Maximum Allowed Total Chlorine @ 95°F (35°C) or Lower:	2,000 ppm @ pH 8 or higher during recovery clean
Maximum Allowed Total Chlorine Contact:	500,000 ppm-hrs cumulative

* Consult Process Technology Group for specific applications.

NOMINAL DIMENSIONS & WEIGHT*

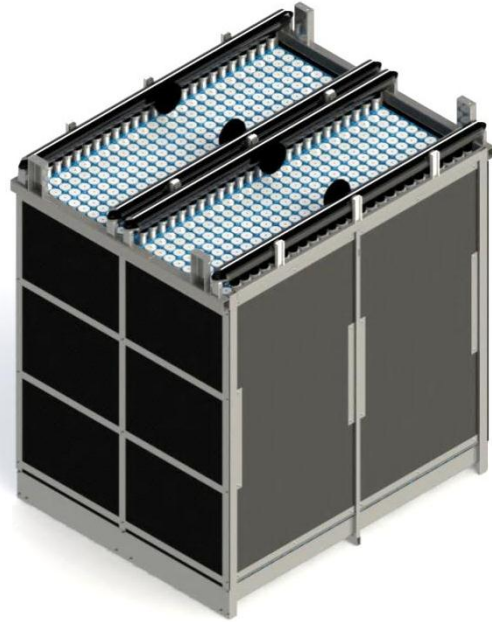
Model	Length Inches (mm)	Width Inches (mm)	Height Inches (mm)	Dry Weight Pounds (kg)
HF 480	35.67 (906)	35.16 (893)	98.03 (2,490)	979 (445)
HF 960	65.43 (1,662)	35.16 (893)	99.41 (2,525)	1,777 (803)
HF 2650	88.35 (2,244)	69.10 (1,755)	99.61 (2,530)	4,558 (2,072)

* See schematic diagrams next page.

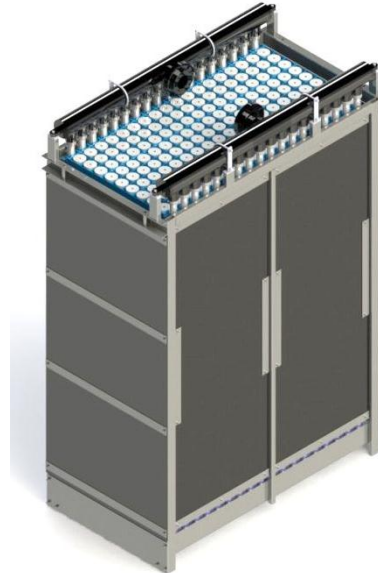
CONNECTIONS (Permeate and Air)

Model	Type	Outside Diameter (mm)
HF 480	Flange	DN 80
HF 960	Flange	DN 100
HF 2650	Flange	DN 100

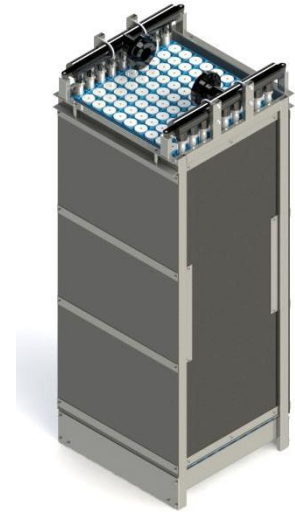
PURON® HF HOLLOW FIBER MODULES



HF 2650



HF 960



HF 480

Module Transport and Storage Conditions:

Storage of PURON Modules

Storage of PURON modules should be carried out at ambient temperature (41 to 77°F / 5 to 25°C). Extended exposure to UV source must be avoided. The PURON modules must not be stored for longer than 3 months on site.

Transport of PURON Modules

Transport of PURON modules should be carried out at ambient temperature (23 to 113°F / -5 to 45°C).

When the PURON modules are being transported by ship, the PURON module should be placed in seaworthy packaging and stored at ambient temperature, provided that such temperature is between 23 and 113°F (-5 and 45°C).

Dry-up Protection

Once the PURON hollow fiber module has been commissioned with an aqueous medium, it should never be stored dry. If the membrane plant is not operated for 7 days or less, the module may be kept wet by keeping it submerged in the biomass, provided the following conditions are met:

- The biomass is healthy and is aerated and the recirculation of biomass over the membrane chamber is functioning properly.
- The module is fully submerged in the biomass.
- The module aeration is switched on every 30 minutes for a period of 1 minute to assure mixing of sludge inside the module.

Storage of Used Modules

If the idle period is longer than 7 days, immersion in a storage solution is required. Proceed as follows:

- Submerge the module fully in potable water. Start the aeration for at least 3 to 4 hours, drain the tank and finally refill with fresh water again.
- Add sodium hypochlorite to form a solution of concentration of 10 mg/l total chlorine at pH between 5.5 and 7.5.
- Check the chlorine concentration daily. If the concentration of total chlorine drops below 5 mg/l additional dosage of sodium hypochlorite is necessary.

Long-term Storage

If a dry-up cannot be avoided due to transport or if the idle period is longer than 21 days, the module has to be conditioned. Please consult KMS for more details.

Proper Handling

Utmost care at any time should be taken when handling the module. Collisions, impact or hitting the ground in a rough manner may damage modules or connections.

Precautions When Working Near the Hollow Fiber Module

Keep the hollow fiber modules free from contact with sharp objects or exposure to heat sources. Actions that may cause sparks (e.g. welding, grinding) should be strictly prohibited.

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01/13 Rev. 13-2