

TARGA® PM10 HOLLOW FIBER CARTRIDGES

8-inch Industrial Water Ultrafiltration Cartridges

PRODUCT DESCRIPTION

Membrane Chemistry: Proprietary semi-permeable polysulfone

Membrane Type: PM10

Housing Shell/End Caps: Proprietary polysulfone Fiber Support Netting: Polypropylene/Polyethylene

Permeate Collection Tube: PV

Potting Material: Proprietary epoxy compound

Preservative: Glycerin

PRODUCT SPECIFICATIONS
 Model
 Part Number
 Nominal MWCO
 Production Range gpm (m³/hr)

 TARGA® 8072-742-20-PM10
 0720413
 10,000
 48.2 (10.9) - 22.7 (5.2)

 TARGA® 8072-367-43-PM10
 0720415
 10,000
 23.4 (5.3) - 11.0 (2.5)

OPERATING AND DESIGN INFORMATION*

Maximum Pressure (water): 45 psi (3.0 bar) @ 104° F (40° C) or less

Temperature Range: 32° F (0° C) - 104° F (40° C)

Maximum Production Transmembrane Pressure: 30 psi (2.1 bar)
Maximum Backflush Transmembrane Pressure: 20 psi (1.4 bar)

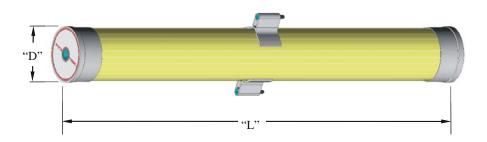
Maximum Total Chlorine @ 77° F (25° C) or lower: 200 ppm @ 9.5 pH or higher during intermittent backflush

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Maximum Total Chlorine Contact: 200,000 ppm-hrs cumulative

NOMINAL DIMENSIONS

Model	Fiber Diameter (ID)	Membrane Area	Inches (mm)	Inches (mm)
TARGA® 8072-742-20-PM10	0.020 inch (0.5 mm)	742 ft ² (68.9 m ²)	8.4 (213)	72 (1829)
TARGA® 8072-367-43-PM10	0.043 inch (1.1 mm)	367 ft ² (34.1 m ²)	8.4 (213)	72 (1829)



^{*} Higher production can be expected for post IX/RO polishing applications.

^{*} Consult KMS Process Engineering Group for specific applications

CARTRIDGE STORAGE CONDITIONS:

New cartridges are impregnated with glycerin. Glycerin should be removed from new cartridges before initial use with a rinse followed by a caustic wash and then a caustic/chlorine wash. See pre-startup cleaning instruction sheet packed with each cartridge shipment.

New cartridges should be stored in their original shipping containers and crates until ready for installation, as follows:

- Indoors, out of direct sunlight.
- At temperatures between 50 85 °F (10 30 °C).
- At relative humidity below 70%.
- In a horizontal position.

Used cartridges should be cleaned, rinsed and impregnated before storage with one of the following solutions.

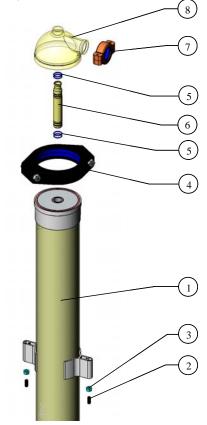
- Glycerin @ 80 100% (best)
- Phosphoric acid @ pH 2 3
- Benzoic acid or sodium benzoate @ 1,000 ppm
- Sodium bisulfite or sodium metabisulfite @ 1,000 5,000 ppm

Cartridges stored in sodium bisulfite or sodium metabisulfite should be flushed with clean water and impregnated with fresh solution at six-month intervals. Once impregnated the cartridges should be left on the system with all valves closed or removed from the system and sealed in plastic bags. Storage conditions described above for new cartridges should be used for storage of used cartridges. Cartridges must be drained, rinsed and cleaned after storage per the pre-startup cleaning instruction sheet packed with each cartridge shipment.

CARTRIDGE ASSEMBLY AND COMPONENTS:

<u>ltem</u>	<u>Description</u>		KMS Part Number
1	8" HF Cartridge	1 each	See first page
2	Leveling Hardware (Screw ½ " X 13)	2 each	1002443
3	Leveling Hardware (Nut ½ " X 13)	2 each	1002443
4	8" Coupling Set (gasket included)	2 each	0151303
5	O-Ring, Permeate Adapter	8 each	0211022
6	Permeate Adapter	2 each	1002655
7	2" Coupling Set (gasket included)	2 sets	0151304 / 0151261
8	End Cap	2 each	0040213

Kit Process Pass for 8" cartridge - KMS Part Number: 0220158.



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Koch Membrane Systems, Inc., www.kochmembrane.com

Corporate Headquarters: 850 Main Street, Wilmington, Massachusetts 01887-3388, US, Tel. Toll Free: 1-888-677-5624, Telephone: 1-978-694-7000, Fax: 1-978-657-5208 European Headquarters: Koch Chemical Technology Group Ltd., Units 3-6, Frank Foley Way, Stafford ST16 2ST, GB, Telephone: +44-178-527-2500, Fax: +44-178-522-3149

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